PAGE: 1

PRINT DATE: 02/24 95

FAILURE MODES EFFECTS ANALYSIS (FMEA) - CRITICAL HARDWARE

NUMBER: 05-6-2803 -X

SUBSYSTEM NAME: ELECTRICAL POWER DISTRIBUTION & CONTROL

REVISION: 1

02/05/95

| | | PART NAME VENDOR NAME | PART NUMBER VENDOR NUMBER |
|-----|---|--------------------------|------------------------------|
| LAU | : | MID PCA 1 | VC70-764400 |
| 190 | : | MID PCA 2 | V070-764430 |
| LAU | : | MID PCA 3 | V070-764450 |
| SRU | : | CONTROLLER, REMOTE FOWER | MC450-G017-1050 |
| SRU | | CONTROLLER, REMOTE POWER | MC450-0017-2050 |
| SRU | | CONTROLLER, REMOTE POWER | MC450-0017-3058 |
| SRU | | CONTROLLER, REMOTE POWER | MC450-0017-4050 |
| | | | |

PART DATA

EXTENDED DESCRIPTION OF PART UNDER ANALYSIS:

, CONTROLLER, REMOTE POWER, 5 AMP - MID MCA 1, 2 AND 4 DC BUS A, B AND C POWER CONTROL

REFERENCE DESIGNATORS: 40V76A25RPC51

40V76A26RPC10 40V76A26RPC23 40V76A27RPC11

QUANTITY OF LIKE ITEMS: 4

FOUR

FUNCTION:

FOLLOWING A CREW INITIATED COMMAND, EACH REMOTE POWER CONTROLLER TO (RPC) CONDUCTS THE ASSOCIATED DC BUS A, B OR C POWER TO MIDBODY MOTOR CONTROL ASSEMBLY 1, 2 OR 4 FOR VENT DOOR, PAYLOAD BAY DOOR, KU-BAND ANTENNA DEPLOY/STOW, RADIATOR DEPLOY/LATCH AND REMOTE MANIPULATOR DEPLOY/LATCH MOTORS. THE RPC DESIGN INCORPORATES OVERCURRENT TRIP PROTECTION PLUS TIMED CURRENT LIMITING FOR TRANSIENT CONDITIONS, REMOTE RESET IS ACCOMPLISHED THROUGH CONTROL SIGNAL REMOVAL AND REAPPLICATION.

PAGE: 2 PRINT DATE: 02/24/95

FAILURE MODES EFFECTS ANALYSIS (FMEA) -- CRITICAL HARDWARE NUMBER: 05-6-2803 -X

- APPROVALS -

PRODUCT ASSURANCE MGR. HK. L. FRESTON.

PRODUCT ASSURANCE ENGRI: N. HAFEZIZADEH

DESIGN ENGINEERING

A. L. PHAN

NASA EPD&C SUBSYS MGR.

NASA SUBSYS MGA NASA EPD&CISSMA

NASA SSMA

SHUTTLE CRITICAL ITEMS LIST - ORBITER

SUBSYSTEM : ELECT POWER DIST & CONT FMEA NO 05-6 -2803 -1 REV:05/03/88

ASSEMBLY :MID PCA 1,2,3

CRIT.FUNC: CRIT. HDW:

P/N RI :MC450-0017-1050 P/N VENDOR:

COURSEN

VEHICLE 102 103 104

QUANTITY :4 :FOUR EFFECTIVITY: X X X PHASE(S): PL LO X OO X DO X LS

•

REDUNDANCY SCREEN: A-PASS B-PASS C-PASS

PREPARED BY:

APPROVED BY:

APPROVED BY (NASA):

DES R PHILLIPS REL M HOVE DES FRI RELLED CLASON 5458

REL D State of State & GO/48

1R

ITEM:

QΕ

CONTROLLER, RÉMOTE POWER, 5 AMP - MID MCA 1, 2 AND 4 DC BUS A, B AND C POWER CONTROL

FUNCTION:

FOLLOWING A CREW INITIATED COMMAND, EACH REMOTE POWER CONTROLLER (RPC) CONDUCTS THE ASSOCIATED DC BUS A, B OR C POWER TO MIDBODY MOTOR CONTROL ASSEMBLY 1, 2 OR 4 FOR VENT DOOR, PAYLOAD BAY DOOR, KU-BAND ANTENNA DEPLOY/STOW, RADIATOR DEPLOY/LATCH AND REMOTE MANIPULATOR DEPLOY/LATCH MOTORS. THE RPC DESIGN INCORPORATES OVERCURRENT TRIP PROTECTION PLUS TIMED CURRENT LIMITING FOR TRANSIENT CONDITIONS. REMOTE RESET IS ACCOMPLISHED THROUGH CONTROL SIGNAL REMOVAL AND REAPPLICATION. 40V76A25RPC11; 40V76A26RPC10, RPC23; 40V76A27RPC11

PAILURE MODE:

LOSS OF OUTPUT, FAILS TO CONDUCT, FAILS TO TURN "ON"

CAUSE(S):

PIECE PART FAILURE, CONTAMINATION, MECHANICAL SHOCK, THERMAL STRESS, VIBRATION, PROCESSING ANOMALY

EFFECT(S) ON:

- (A) SUBSYSTEM (B) INTERFACES (C) MISSION (D) CREW/VEHICLE (E) FUNCTIONAL CRITICALITY EFFECT:
- (A) LOSS OF ONE OF TWO MAIN DC BUS RELAY LOGIC POWER INPUTS TO THE ASSOCIATED MID MOTOR CONTROL ASSEMBLY.
- (B) LOSS OF INTERFACE REDUNDANCY. NO EFFECT FOR FIRST FAILURE THE REDUNDANT MOTOR CONTROLLED BY A DIFFERENT RPC COMPLETES THE FUNCTION.
- (C) POSSIBLE EARLY MISSION TERMINATION DUE TO LOSS OF REDUNDANCY FOR CLOSING PAYLOAD BAY DOORS.
- (D) FIRST FAILURE NO EFFECT.

SHUTTLE CRITICAL ITEMS LIST - ORBITER

SUBSYSTEM : ELECT POWER DIST & CONT FMEA NO 05-6 -2803 -1 REV:05/03/88

:FFECT(S) ON (CONTINUED):

- (A) SUBSYSTEM (B) INTERFACES (C) MISSION (D) CREW/VEHICLE (E) FUNCTIONAL CRITICALITY EFFECT:
- (E) POSSIBLE LOSS OF CREW/VEHICLE AFTER SECOND FAILURE (LOSS OF REDUNDANT MOTOR OR POWER/CONTROL CIRCUIT) DUE TO INABILITY TO CLOSE PAYLOAD BAY DOORS (RESULTING IN AERODYNAMIC STRUCTURAL DAMAGE DURING ENTRY) AND/OR TO OPEN VENT DOORS DURING DESCENT (DOOR FAILED CLOSED RESULTS IN VEHICLE STRUCTURAL DAMAGE DUE TO PRESSURE DIFFERENTIALS). LEFT AND RIGHT VENT DOORS ARE NOT CONSIDERED TO BE REDUNDANT TO EACH OTHER. "B" SCREEN PASSES SINCE THE FAILURE CAN BE DETECTED BY CREW MONITORING MECHANISM OPERATION TIMES OR BY LOSS OF MCA OPERATIONAL STATUS MEASUREMENTS AVAILABLE TO GROUND PERSONNEL.

DISPOSITION & RATIONALE:

- (A) DESIGN (B) TEST (C) INSPECTION (D) PAILURE HISTORY (E) OPERATIONAL USE
- A,B,C,D) DISPOSITION AND RATIONALE
 REFER TO APPENDIX B, ITEM NO. 2 REMOTE POWER CONTROLLER
- (8) GROUND TURNAROUND TEST

 VERIFY MCA OPERATIONAL STATUS INDICATORS ARE "ON" (ALL MOTOR CONTROL RELAYS RESET) DURING NO OPERATION OF THE AC MOTOR MECHANISMS. TEST IS PERFORMED FOR ALL FLIGHTS.
- E) OPERATIONAL USE
 CONSIDERATION WILL BE GIVEN TO STOWING MECHANISMS WITH THE LOSS OF
 REDUNDANCY. LOSS OF REDUNDANT PAYLOAD BAY DOOR CLOSE CAPABILITY
 INVOKES A MINIMUM DURATION FLIGHT. FOR LOSS OF REDUNDANT VENT DOOR
 OPEN CAPABILITY, OPEN VENT DOORS PRIOR TO ENTRY.